

Work Order ID 82556

82556

Page 1

April-03-12 8:32:54 AM

Item ID: K642-511

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: saddle kit 642-511

Stop

NS2

Start Date: 03/04/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 17/04/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: ML5

Date: 12/04/03 Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

O

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels per PPP K642-511

CHG004

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Handwritten: 12-5-28

Handwritten: 3x 12/5/28

Handwritten: S. L. L. L. L.

Handwritten: (X3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 82556

82556

Page 2

April-03-12 8:32:54 AM

Item ID: K642-511 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: saddle kit 642-511
 Start Date: 03/04/2012 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 17/04/2012 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP K642-511 Location:								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(32) 12/6/58

PK
Rev B

12/6/6 48

ME
12-06-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Page 1

Work Order ID: 82556

82556

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A07.06.05 new issueEC
IPP Rev.B 08.02.05, Per ECN1080P LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-648-013

CHL 2062

Manufactured

No

110

Each

12.0000

D206-648-013

GHW Modification

**

B83362

B83363

Location

Loc Qty

Loc Code

FG120

12

65455

0

66633

0

81332

12

D2932-1

Manufactured

No

110

Each

11.0000

D2932-1

Saddle LH Out, 206

**

B81620

Location

Loc Qty

Loc Code

ST421

4

79223

4

ST428

7

75096

3

78968

4

D2933-1

Manufactured

No

110

Each

16.0000

D2933-1

Saddle LH In, 206

**

B75097

Location

Loc Qty

Loc Code

ST421

6

74603

2

79226

4

ST428

10

81621

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 82556

82556

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

D2938-1

Manufactured No

110

Each

14.0000

D2938-1

Saddle LH Out, 206

**

23

B83418

S

Location

Loc Qty

Loc Code

ST421

4

79228

4

ST428A

10

75098

4

78957

6

110

Each

13.0000

**

2

23

B82132

S

D2939-1

Manufactured No

D2939-1

Saddle LH In, 206

Location

Loc Qty

Loc Code

ST421

4

79230

4

ST428A

9

74607

3

78956

6

110

Each

143.0000

**

8

24

12/5/30

AN3C41A

Purchased

No

AN3C41A

BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

139

119673

50

120753

30

121013

50

121067

9

April-03-12 8:32:58 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 82556

82556

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

D2652

Manufactured No

110 Each

436.0000

D2652

Bushing

**

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

392

73836

36

77134

279

77136

77

MS21043-3

Purchased No

110 Each

583.0000

MS21043-3

Nut

**

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

252

120693

252

ST301

259

118077

2

118614

207

118686

30

119758

20

D3672-7

Manufactured No

110 Each

1,144.0000

D3672-7

Phenolic Washer

**

Location

Loc Qty

Loc Code

ST060

1144

73488

16

76279

628

81872

500

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No **DQA:** _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 82556

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

82556

K642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

AN5C11A

Purchased

No

110

Each

192.0000

AN5C11A
Bolt

8 16 24
**

Location

Loc Qty

Loc Code

FG

4

103715

4

ST337

188

119328

38

120423

50

121009

100

AN5C12A

Purchased

No

110

Each

76.0000

AN5C12A
BOLT

3 5
21 5
**

Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

74

119328

24

120518

50

AN5C13A

Purchased

No

110

Each

225.0000

AN5C13A
BOLT

12 5
4 8 12
**

Location

Loc Qty

Loc Code

ST338

225

118983

25

119537

100

120562

100

AN960C516L

NAS1149C0532
R

Purchased

No

110

Each

0.0000

***AN960C.516I ***
WASHER

8 16 24
**
1119130 12/15/20 SP

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Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 82556

82556

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

AN4C6A

Purchased

No

110

Each

294.0000

AN4C6A

Bolt

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

290

116704

2

120423

200

120521

88

** 12 2436

** M121656

S u

D3672-3

Manufactured

No

110

Each

602.0000

D3672-3

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

602

64176

172

81870

430

** 24 48 22

** B84361

S u

AN960C416L

Purchased

No

110

Each

0.0000

*AN960C416I *

WASHER

MS21043-4

Purchased

No

110

Each

1,930.000

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1890

119546

370

120308

520

121162

1000

** 15 26 39

** 12/5/29

39

S u

April-03-12 8:32:58 AM

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Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No **DQA:** _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 82556

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

82556
K642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

D3407-043

Manufactured No

110 Each

30.0000

D3407-043
Tow Ring

**

1377504 of
S a

Location

Loc Qty

Loc Code

ST420

13

79232

13

ST463

17

68339

2

74519

1

78841

14

D3456-1

Manufactured No

110 Each

143.0000

D3456-1
Washer

**

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

136

80252

36

81876

100

D2712

Manufactured No

110 Each

872.0000

D2712
Set Screw

**

30 50
12/5/09

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

700

79585

500

81871

200

ST021

122

76065

122

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 82556

82556

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

D3457-1

Manufactured No

110 Each

93.0000

D3457-1

Washer

**

Location

Loc Qty

Loc Code

FG

10

32409

10

ST044

83

67779

1

78801

22

81977

60

Manufactured No

110 Each

62.0000

D2934

D2934

Saddle Spacer

**

Location

Loc Qty

Loc Code

FG

6

31929

6

ST021

56

74883

2

78802

54

Manufactured No

110 Each

90.0000

D2935

D2935

Saddle Spacer

**

Location

Loc Qty

Loc Code

FG

6

31793

6

ST021

84

74882

2

78807

82

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

April-03-12 8:32:58 AM

Work Order ID: 82556

82556

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

AN3C36A

Purchased

No

110

Each

107.0000

AN3C36A

BOLT

**

112138854

Location

Loc Qty

Loc Code

FG

4

101261

4

ST353

103

116590

0

119083

2

119324

39

121013

55

121167

7

AN3C35A

Purchased

No

110

Each

91.0000

AN3C35A

BOLT

**

1121313

Location

Loc Qty

Loc Code

FG

4

18914

4

ST353

87

119125

12

119449

50

121013

25

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

0.0000

*AN960C10I *

washer

**

1121509

12/5/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 82556

82556

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

D3396-3

Manufactured No

110

Each

35.0000

D3396-3

Spacer

** 2 4-6

3820735f

Location

Loc Qty

Loc Code

FG

10

26772

10

ST041

25

73349

25

Manufactured No

110

Each

1,028.000

D3672-1

D3672-1

Phenolic Washer

** 24 48-72

5 1

Location

Loc Qty

Loc Code

FP001

34

66821

34

ST060

994

72229

4

76277

490

80369

500

72

Purchased No

110

Each

51.0000

AN5C35A

AN5C35A

Bolt

** 51

23 12/5/2954

Location

Loc Qty

Loc Code

ST340

51

108407

1

118451

25

119749

25

3 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 82556

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

82556

K642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

AN5C15A

Purchased

No

110

Each

95.0000

AN5C15A

Bolt

**

Location

Loc Qty

Loc Code

ST338

95

118191

3

119749

12

120422

30

120833

25

121162

25

AN5C32A

Purchased

No

110

Each

115.0000

AN5C32A

**

Location

Loc Qty

Loc Code

FG

4

18918

4

ST339

111

117407

11

119035

50

120578

50

AN5C34A

Purchased

No

110

Each

68.0000

AN5C34A

**

Location

Loc Qty

Loc Code

FG

2

18918

2

ST339

66

119083

11

119530

30

121013

25

April-03-12 8:32:58 AM

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 82556

82556

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 03/04/2012

Required Date: 17/04/2012

Start Qty: 2.00

Required Qty: 2.00

MS21043-5

Purchased

No

110

Each

475.0000

810

**

12/5/2954

MS21043-5

Location

Loc Qty

Loc Code

FG

20

101418

20

ST300

30

112314

30

ST301

425

116548

100

118159

100

119307

25

119537

200

12 s

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
1	1				X					D206-642-541	SKIDTUBE
						X				D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-551	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6	1		1							D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7	1		1							D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8	1		1							D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9	1		1							D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B					1	1				D3536-15	* GASKET ⁽¹⁾
23A					1	1				D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B					1	1				D3536-23	* GASKET ⁽¹⁾
24A					1	1				D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B					1	1				D3536-39	* GASKET ⁽¹⁾
25A					1	1				D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B					1	1				D3536-35	* GASKET ⁽¹⁾
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

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Revision: 0

Date: 11.06.15

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS1149C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
87							10	10		MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)